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seeded raisins may contain not more than 19 percent, by weight, of moisture; and meet the additional requirements as outlined in Table II of this subpart. (d) "Substandard" is the quality of Raisins with Seeds that fail to meet the requirements of U.S. Grade C.

TABLE II—ALLOWANCES FOR DEFECTS IN RAISINS WITH SEEDS—EXCEPT LAYER OR CLUSTER

Defects	U.S. Grade A	U.S. Grade B	U.S. Grade C		
	Maximum count (per 32 ounces)				
Pieces of stem	7	2	3		
- -	Maximum count (per 16 ounces)				
Capstems in other than uncapstemmed					
types	10	15	20		
Seeds in seeded types	12	15	20		
Loose capstems in uncapstemmed types -	20	20	20		
	Maximum (percent by weight)				
Sugared	5	10	15		
Discolored, damaged, or moldy Provided these limits are not exceeded:	5	7	9		
Damaged	3	4	5		
Moldy	2	3	4		
Substandard development and undevel-					
oped	2	5	8		
	Appearance or edibility of product				
Slightly discolored or damaged by fer- mentation or any other defect not de- scribed above.	May not be affected	May not be more than slightly affected.	May not be more than materially affected.		
Grit, sand, or silt	None of any consequence may be present that affects the appearance or edibility of the product.		Not more than a trace may be present that fects the appearance edibility of the produce		

§ 52.1853 Grades of raisins with seeds—layer or cluster.

(a) "U.S. Grade A" is the quality of Layer or Cluster Raisins with Seeds that have similar varietal characteristics; that have a good typical color; that have a good characteristic flavor; that are uniformly cured and show development characteristics of raisins prepared from well-matured grapes; that contain not more than 23 percent, by weight, of moisture; that not less than 30 percent, by weight, of the raisins, exclusive of stems and branches, are 3-Crown size or larger; and that meet the following additional requirements as outlined in Table III of this subpart.

- (b) "U.S. Grade B" is the quality of Layer or Cluster Raisins with Seeds that have similar varietal characteristics that have a reasonably good typical color; that have a good characteristic flavor; that are uniformly cured and show development characteristics of raisins prepared from reasonably well-matured grapes; that contain not more than 23 percent, by weight, of the moisture, that not less than 30 percent, by weight, of the raisins exclusive of stems and branches, are 3-Crown size or larger; and that meet the additional requirements outlined in Table III of this subpart.
- (c) "Substandard" is the quality of Layer or Cluster Raisins with Seeds that fail to meet the requirements of U.S. Grade B.

TABLE III—ALLOWANCE FOR DEFECTS IN LAYER OR CLUSTER RAISINS WITH SEEDS

Defects	U.S. Grade A	U.S. Grade B	
	Maximum (percent by weight)		
Sugared	5	10	
Discolored, damaged, or moldy Provided these limits are not exceeded:	5	7	
Damaged	3	4	
Moldy	2	3	
substandard development and undeveloped	2	5	
Shattered (or loose) individual berries and small clusters of 2 or 3 berries each.	Practically free	Reasonably free.	
	Appearance or edibility of product		
Slightly discolored or damaged by fermentation or any other defect not described above.	May not be affected	May not be more than slightly affected.	
Grit, sand, or silt	None of any consequence may be present that affects t appearance or edibility of the product.		

TYPE IV—SULTANA RAISINS

§52.1854 Sizes of Sultana raisins.

Size designations are not applicable to Sultana Raisins.

$\S 52.1855$ Grades of Sultana raisins.

(a) "U.S. Grade A" is the quality of Sultana Raisins that have similar varietal characteristics; that have a good typical color; that have a good characteristic flavor; that show development characteristics of raisins prepared from well-matured grapes; with not less than 80 percent, by weight, of raisins that are well-matured or reasonably well-matured; and that contain not more than 18 percent, by weight, of

moisture, and that meet the additional requirements outlined in Table IV of this subpart.

(b) "U.S. Grade B" is the quality of Sultana Raisins that have similar varietal characteristics; that have a reasonably good typical color; that have a good characteristic flavor; that show development characteristics of raisins prepared from reasonably well-matured grapes; with not less than 70 percent, by weight, of raisins that are well-matured or reasonably well-matured; and that contain not more than 18 percent, by weight, of moisture, and that meet the additional requirements as outlined in Table IV of this subpart.

TABLE IV—ALLOWANCES FOR DEFECTS IN SULTANA RAISINS

Defects	U.S. Grade A	U.S. Grade B	U.S. Grade C	
_	Maximum count (per 32 ounces)			
Pieces of stem	1	2	3	
	Maximum count (per 16 ounces)			
Capstems	25	45	65	
	Maximum (percent by weight)			
Sugared	5	10	15	
Discolored, damaged, or moldy Provided these limits are not exceeded:	4	6	9	
Damaged	2	3	5	
Moldy	2	3	4	
Substandard development and undeveloped	2	5	8	